

WHEELPAINTS

Specialist Paints for the Alloy Wheel Industry

PRODUCT INFORMATION

ALLOYWHEEL FILLER HI-TEMP 1000G

Alloy wheel filler is a high-quality two-component filler based on polyester resin with lamellar pigmentation. It adheres on Iron, Steel, Aluminium, Zinc, GRP and Wood. The Alloy wheel filler is easy to apply and, after a short drying time, it can be well sanded without producing a lot of dust. It has excellent adhesion and bending resistance, and applicable on vertical surfaces without any problems. Good resistance to fuel, diesel and diluted acids. It is a good alternative to the repair by lead loading.

Spreading rate:-

Colour Shade: Silver Grey Metallic Coarse

Mixing Ratio:	Hardener	By weight (lacquer : Hardener)
	Wheelpaints Hardener	100:2

Hardener:

Thinners:

Spraying Viscosity:

Pot life: 4-6 minutes with Wheelpaints Hardener at 20°C

Coat Thickness/ Dry Film:

Curing time/ Flash off time:	Object Temperature	Sandable
	20°C	20 mins
	60°C	10 mins

VOC Regulation: EU limiting value for this product (Category B/b): 250g/l
This product contains maximum 50 g/l of VOC.

Recommendations:

Processing Conditions: From +10°C and up to 80% relative air humidity. Ensure an adequate supply and exhaust air ventilation. Polyester-based body filler does not cure anymore at a temperature of below +10°C.

Processing Instructions: The surface must be clean, dry and free from grease. Sand surfaces slightly. Remove old paintwork and priming coats. Do not apply on thermoplastic or acid products. Mix well the Alloy wheel filler and the hardener and do not use more than 3% of hardener. Under or overdosage of hardener may cause spotting in the finishing paint layer. De-rust defective spots to bare metal and dry sand with sanding paper. Sand the entire surface with dry sand paper before applying the filler. In-case of filling work on non-ferrous metals (e.g. Aluminium, Zinc surfaces) it is possible to apply a primer to ensure an optimal adhesion before applying the Alloy wheel filler.