

Wheelpaints 2K-clear coat CA LAK is based on a high quality acryl resin with UV-Protection and direct adhesion on ferrous metals (galvanised steel, stainless steel, and Aluminium)

Consumption:6-8 m² / 1

Colour shade	Transparent		
Mixing ratio	5 : 1 by volume		
Hardener	Wheelpaints CA LAK Activator Wheelpaints CA LAK Activator		
Thinners	Wheelpaints 2K - Thinner; add about 10 %		
Spraying viscosity 20° C	18 - 20 s 4 mm DIN		
Spraying Pressure	4 - 5 bar	Spraying nozzle	1,4 mm
Pot Life	6 - 8 h		
Coat thickness / dry film	40 - 50 µm	Curing time / Flash off	5 - 10 min.
Spraying operation	2		
Dry	20° C	60° C	
Dust Dry	20-30min.	5 -10 min.	
Fully Hard	24 h	1- 2 h	.
VOC-regulation	EC limiting value for the product (cat. B/e): 840 g/l This product contains max. 550 g/l VOC 4.59 lbs/gal		

Operation conditions: from + 10 °C and up to 75% relative air humidity .

Marking VbF Hazardous materials ordinance

Wheelpaints 2K-CA LAK n/a inflammable xn harmful, contains Xylene

Wheelpaints 2K-CA LAK activators A II inflammable, Xi;
contains aliphatic polyisocyanate

Wheelpaints 2K-Thinners A II inflammable, Xn; N

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!