WHEEL PAINTS	**Product Information**
	Rapid – Lak

Wheelpaints Rapid Lak is a VOC-compliant (3.5 lbs/gal) acrylic clearcoat, especially designed for fast high quality repairs (express-technology). Can be polished after 15 Min. / 140 °F. Also ideal for spot & Smart repairs
Excellent gloss and UV-light stability with a one coat application. Rapid Lak is ready to use when mixed with the following activators Wheelpaints 2K- HS-Hardener fast or. Wheelpaints 2K- HS-Hardener Normal
Excellent durability against all environmental and climatic circumstances, yellowing resistant and durable gloss. Consumption: 6 - 8 m² / l.

Colour shade	Transparent		
Mixing ratio	3 : 1 by volume		
Hardener	Wheelpaints 2K-HS-Hardener fast Wheelpaints 2K-HS Hardener Normal		
Thinners	VOC = 3,5 lbs/gal : add no thinner VOC = 4.1 lbs/gal : up to 15 % Wheelpaints 2K-Thinner		
Spraying viscosity 20° C	14 - 16 s 4 mm DIN 53211 / 17 - 20 s Ford 4 cup		
Spraying Pressure	57 - 72 psi	**Spraying nozzle**	1,3-1,4 mm
Pot Life	2 hrs		
Coat thickness / dry film	1,6 - 2,0 mill	**Curing time / Flash off**	5 - 7 min. between the spraying
Curing time / Flash off time	10 min.		

Dry	20° C	60° C	Short wave IR	Medium wave IR
Touch Dry	10 - 12	5 min.		
Fully Hard	4 ho urs	30 min	**8 min.**	12 - 14 min.
VOC-regulation	EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 697 g/l VOC [5.82 lbs/gal]			

Operation conditions: from + 10 °C and up to 75% relative air humidity.
Marking VbF Hazardous materials ordinance
Wheelpaints 2K-Rapid Lak highly inflammable, Xi
Wheelpaints 2K-HS-Hardner inflammable, Xi
contains aliphatic polyisocyanate
All products should be disposed of in relation to the regulations of the environmental health authorities.
Protect your Environment!