

WHEELPAINTS

Product Information

Polyester Basecoat Silver

A two coat base colour for alloy wheel finishes, specially designed for either spot repairs or complete refinishing of the wheel in a clear over base system. The re-coating with Wheelpaints 2K Clearcoats gives the top coat a weather resistant and high gloss finish.

Features: Rapid and easy application, no clouding, good hiding power, speedy dry, brilliant effects.

Raw material base: Physically dried special resins

Colour Availability: An extensive range of metallic shades as well as solid base colours for alloy road wheels.

Specification:	Gloss degree: satin dull DIN 67530 Spec. weight: 0,99 g/cm ³ DIN 51757 Viscosity: approx. 135 s 4 mm DIN 53211
Storage Stability:	At least 1 year, if stored in tightly closed original containers
Warning Label:	VbF: n/a Hazard identification: inflammable

Application

Processing Conditions:	Can be applied satisfactorily at a relative humidity of up to 75 % and at temperatures from + 10 °C.
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Suitable Substrate : clean, dry, free from rust and grease

Substrate Preparation: Clean with an wheelpaints anti-silicone agent if the substrate is a hard existing coating it must be abraded and degreased. Prime with one of the following Primers: Wheelpaints 4+1 Acrylfiller HS, wheelpaints Hi-build etch primer.

Application:

Spraying pressure: 1.5-2.5 Bar

Spraying pressure: bar-Spraying nozzle: -0.8 - 1,4 mm

Spraying viscosity: 16 - 18 s 4 mm DIN

Spraying operations: 2 - 3

(allow approx. 2 - 5 min. intermediate flash off)

Dilution: 2 vol. parts Wheelpaints basecoat silver: 1 vol. part Wheelpaints basecoat thinner

Fine silvers such as Deutsche silver , VF silver & VBF silver can be mixed 1:1

Dry: 10 - 20 min. final flash off

Dry film thickness: 15 - 25 µm

Clear-over-base : Clear-over with Wheelpaints clearcoat systems

Safety Instructions: Provide adequate ventilation. Do not smoke, eat or drink during application. Keep away from children.