

Premium Lak

Wheelpaints 2K-Premium Clear coat is an acrylic clear coat in **high-solids**, high quality gloss. As result of its high solid content, when it is used with Wheelpaints 2K-series Hardeners a high coat thickness is reached.

2K premium Clearcoat is ready to use when mixed with the following activators Wheelpaints 2K- HS-Hardener fast or. Wheelpaints 2K- HS-Hardener Normal!

Excellent durability against all climatic circumstances, as well as chemical and mechanical resistance.

Colour shade	transparent			
Mixing ratio	2 : 1 by volume			
Hardener	Wheelpaints 2K-HS-Hardener fast Wheelpaints 2K-HS Hardener Normal			
Thinners	Wheelpaints 2K - Thinner, add about 15 - 20 %			
Spraying viscosity 20° C	18 - 20 s 4 mm Din			
Spraying Pressure	4 - 5 bar	Spraying nozzle		1,4 mm
Pot Life	4 - 6 h			
Coat thickness / dry film	40 - 50 µm	Curing time / Flash off		5 - 10 min.
Curing time / Flash off time	10 min.			
Dry	20° C	60° C	Short wave IR	Medium wave IR
Touch Dry	30 min.	5 min.		
Fully Hard	24 h	2 h	8 min.	12 - 14 min.
VOC-regulation	EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 697 g/l VOC [5,82 lbs/gal]			

Operation conditions: from + 10 °C and up to 75% relative air humidity .

Marking VbF Hazardous materials ordinance

Wheelpaints 2K-premium Lak n/a inflammable

Wheelpaints 2K-series activators A II inflammable, Xi;

contains aliphatic polyisocyanate

Wheelpaints 2K-Thinners A II inflammable, Xn; N

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.