

Product Information

High Build Etch Primer

High Build Etch Primer is a high build 1K-filler with active protection against corrosion, Excellent adhesion on iron, steel, zinc and aluminium as well as all conventional, re-coatable plastics used in the automotive industry (on demand a test of the re-coatability is recommended). Use only on well degreased surfaces. Zinc and aluminium have to be sanded. Do not use on thermoplastic acrylics (T.P.A.).

Do not overcoat with polyester spray filler. It is possible to overcoat with 1K and 2K waterborne or solvent-borne coatings. It can be used as a) primer b) filler

Consumption: 5 - 7 m² / l.

Colour shade	Grey (approx. RAL 7041)
Mixing ratio	
Hardener	
Thinners	Wheelpaints 2K-Thinner Add: 50%
Spraying viscosity 20° C	
Spraying Pressure	
Pot Life	
Coat thickness / dry film	a) 1-2 Coats 10 - 15 µm b) 2-3 Coats 40 - 50 µm
Curing time / Flash off time	10 min.
VOC-regulation	EC limiting value for the product (cat. B/c): 780 g/l (2007) This product contains max. 675 g/l VOC [5,63 lbs/gal]

Recommendations:

Processing conditions : More than +10° C and max. 80% relative air humidity.

Storage stability: at least 2 years, if stored tightly closed in original containers.

Marking VbF Hazardous materials ordinance

Wheelpaints High Build Etch Primer n/a inflammable, Xn harmful, contains xylene

Wheelpaints 2K-Thinner A II inflammable, Xn